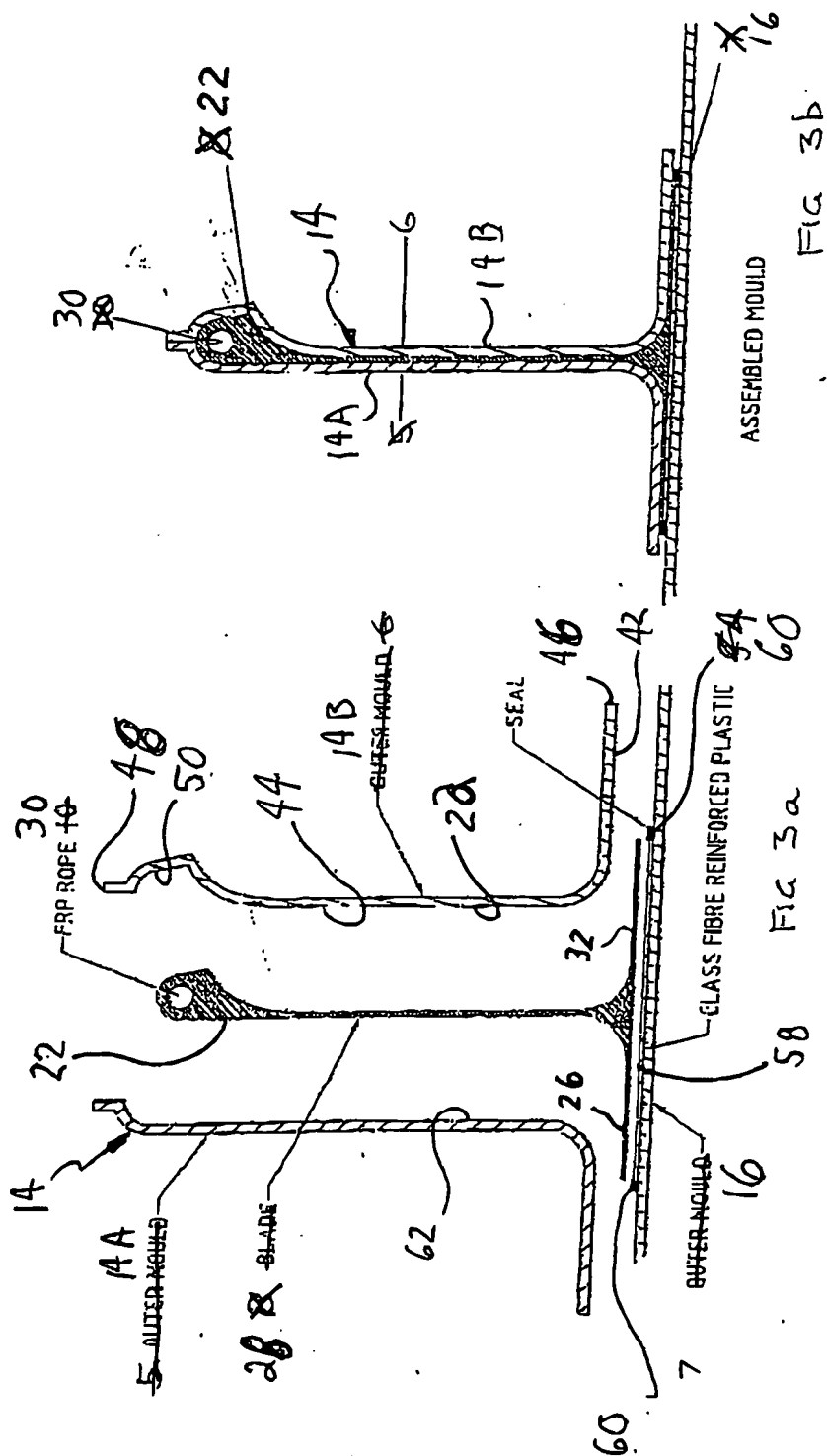


**STEP 2:- BOND DRIVE RING TO POLYURETHANE INTERIOR
STEP - 32 PREPARE EXTERIOR OF MUDER
FOR BONDING TO THE STRUCTURAL LAYER**



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